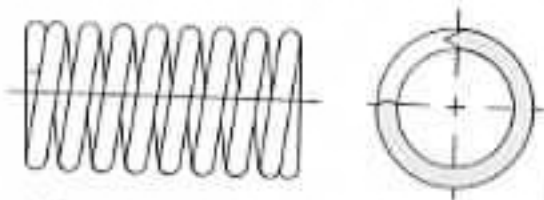
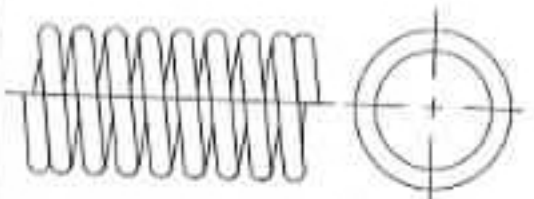


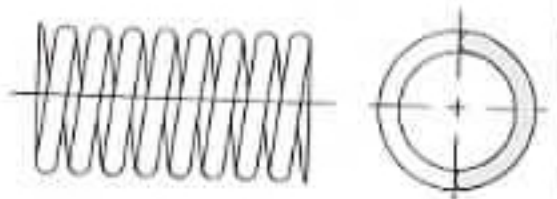
Open Ends
Coiled Right-hand



Closed, Squared and Ground
Ends Coiled Left-hand



Closed Ends Not
Ground, Coiled Right-hand



Open Ends Ground Square
Coiled Left-hand

Figure 12. Types of Ends for Helical Compression Springs.